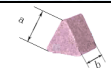
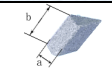
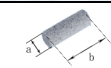
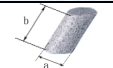
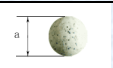



MASS FINISHING CHIPS MOST FREQUENT ITEMS

CERAMIC-PORCELAIN

		Code	SCT		ACT		SCC		ACC		BALL		TRISTAR
Grade	Description	Abrasive power (0-10)											
FPR	Very hard Porcelain	0					1*2 1.3*2.7 1.7*5	2*8 3*10 4*14					
FP	Hard Porcelain	1	2*2 3*3 4*4 5*5 6*6 10*10	2*2 3*3 4*4 5*8 6*10 8*12	2*2 3*3 4*4 5*8 6*10 8*12	2*2 3*3 4*4 5*8 6*10 8*12	2*3 2*4 3*3 5*5 5*8 6*10	8*12 10*15 12*12 15*15 20*20 6*10	2*4 2*6 3*5 3*8 4*4 4*8	5*8 5*13 6*15 8*12 10*15 15*20	0.3 0.5 1 2 - 5 10 - 12 15	2*2 3*3 4*4 5*5 6*6 8*8	
P	Hard-soft Porcelain	2	2*2 3*3 4*4 5*5 6*6 7*7	10*10 12*14 13*26 15*15 20*20 30*30	2*2 3*3 4*4 5*5 6*6 7*7	10*10 12*14 13*26 15*15 20*20 30*30	3*10 6*13 10*10 12*14 13*26	3*6 4* (6 - 14) 6*(15 - 20) 7*15 8*12	1 2 - 5 10 - 12 16 25	3*3 4*4 6*6 10*10 15*18 18*18			
FGA FLA	Fine Ceramic	6	2*2 3*3 4*4 5*5 6*6 7*7	10*10 12*14 13*26 15*15 20*20 30*30	2*2 3*3 4*4 5*5 6*6 7*7	10*10 12*14 13*26 15*15 20*20 30*30	2*4 3*5 4*10 5*12 6*15 7*15	10*15 12*25 15*20 15*30 20*30 30*30	2*4 3*5 4*10 5*12 6*15 7*15	10*15 12*25 15*20 15*30 20*30 30*30	1 2 3 4 5 6 - 9	10 12 16 22 25 30	6*6 8*8 8*20 10*12 15*18 18*18
MGA MLA	Abrasive Ceramic	8	2*2 3*3 4*4 5*5 6*6 7*7	10*10 12*14 13*26 15*15 20*20 30*30	2*2 3*3 4*4 5*5 6*6 7*7	10*10 12*14 13*26 15*15 20*20 30*30	2*4 3*5 4*10 5*12 6*15 7*15	10*15 12*25 15*20 15*30 20*30 30*30	2*4 3*5 4*10 5*12 6*15 7*15	10*15 12*25 15*20 15*30 20*30 30*30	1 2 3 4 5 6 - 9	10 12 16 22 25 30	6*6 8*8 8*20 10*12 15*18 18*18
CCA	Very abrasive Ceramic	10	2*2 3*3 4*4 5*5 6*6 7*7	10*10 12*14 13*26 15*15 20*20 30*30	2*2 3*3 4*4 5*5 6*6 7*7	10*10 12*14 13*26 15*15 20*20 30*30	2*4 3*5 4*10 5*12 6*15 7*15	10*15 12*25 15*20 15*30 20*30 30*30	2*4 3*5 4*10 5*12 6*15 7*15	10*15 12*25 15*20 15*30 20*30 30*30			

Also available : angle cut tristar, cone, pyramid, ellipse, star, diamond, wedge...

Main items codification :

Most frequent shapes:

- ACC : angle cut cylinder
- SCC : straight cut cylinder
- ACT : angle cut triangle
- SCT : straight cut triangle



Most frequent composition

- Ceramic :**
 CCA : very abrasive
 MGA-MLA : abrasive
 FGA-FLA : fine
Porcelain :
 PW : hard-soft
 FPW : hard
 FPRW : very hard

Chips example : ACC MGA 7*15 : angle cut cylinder abrasive ceramic dia.7 length.15



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