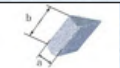
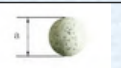


MASS FINISHING CHIPS

MOST FREQUENT ITEMS

CERAMIC-PORCELAIN

		Code	SCT		ACT		SCC		ACC		BALL		TRISTAR
Grade	Description	Abrasive power (0-10)											
FPR	Very hard Porcelain	0					1*2 1.3*2.7 1.7*5		2*8 3*10 4*14				
FP	Hard Porcelain	1	2*2 3*3 4*4 5*5 6*6 10*10		2*2 3*3 4*4 5*8 6*10 8*12		2*3 2*4 3*3 5*5 5*8 6*10		8*12 10*15 12*12 15*15 20*20		2*4 2*6 3*5 3*8 4*4 4*8		5*8 5*13 6*15 8*12 10*15 15*20
P	Hard-soft Porcelain	2	2*2 3*3 4*4 5*5 6*6 7*7		10*10 12*14 13*26 15*15 20*20 30*30		2*2 3*3 4*4 5*5 6*6 7*7		10*10 12*14 13*26		3*6 4* (6 - 14) 6*(15 - 20) 7*15 8*12		1 2 - 5 10 - 12 16 25
FGA FLA	Fine Ceramic	6	2*2 3*3 4*4 5*5 6*6 7*7		10*10 12*14 13*26 15*15 20*20 30*30		2*2 3*3 4*4 5*5 6*6 7*7		10*10 12*14 13*26 15*15 20*20 30*30		2*4 3*5 4*10 5*12 6*15 7*15		10*15 12*25 15*20 15*30 20*30 30*30
MGA MLA	Abrasive Ceramic	8	2*2 3*3 4*4 5*5 6*6 7*7		10*10 12*14 13*26 15*15 20*20 30*30		2*2 3*3 4*4 5*5 6*6 7*7		10*10 12*14 13*26 15*15 20*20 30*30		2*4 3*5 4*10 5*12 6*15 7*15		10*15 12*25 15*20 15*30 20*30 30*30
CCA	Very abrasive Ceramic	10	2*2 3*3 4*4 5*5 6*6 7*7		10*10 12*14 13*26 15*15 20*20 30*30		2*2 3*3 4*4 5*5 6*6 7*7		10*10 12*14 13*26 15*15 20*20 30*30		2*4 3*5 4*10 5*12 6*15 7*15		10*15 12*25 15*20 15*30 20*30 30*30

Also available : angle cut tristar, cone, pyramid, ellipse, star, diamond, wedge...

Main items codification :

Most frequent shapes:

- ACC : angle cut cylinder
- SCC : straight cut cylinder
- ACT : angle cut triangle
- SCT : straight cut triangle



Chips example : ACC MGA 7*15 : angle cut cylinder abrasive ceramic dia.7 length.15

Most frequent composition

Ceramic :
CCA : Very abrasive
MGA-MLA : abrasive
FGA-FLA : fine
Porcelain :
PW : hard-soft
FPW : hard
FPRW : very hard



ABC SwissTech

Switzerland :
 Eplatures-grise 17 - CH-2300 La Chaux de Fonds
 Tél : +41 76 693 8063
 France :
 4 rue Bois Soleil - 25500 Morteau
 Tél : +33 6.8219.2464
 tribofinition@abcswisstech.ch
 www.abcswisstech.com

