

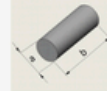





MASS FINISHING CHIPS

MOST FREQUENT ITEMS

CERAMIC-PORCELAIN

Grade	Description	Code	SCT straight cut triangle		ACT angle cut triangle		SCC straight cut cylinder		ACC angle cut cylinder		BALL		TRISTAR	
			Abrasive power (0-10)											
FPR	Very hard Porcelain	0					1*2 1,3*2,7 1,7*5	2*8 3*10 4*14						
FP	Hard Porcelain	1	2*2 3*3 4*4 5*5 6*6 10*10	2*2 3*3 4*4 5*8 6*10 8*12	2*3 3*5 3*10 5*5	5*8 6*6 8*12	2*5 2*6 3*5 3*10 4*6 4*10	5*5 5*10 6*10 10*10 10*13	0.3 0.5 1 2-5 10-12 15			2*2 3*3 4*4 6*6		
FGA	Fine Ceramic	6	3*3 5*5 6*6 7*7 8*8	10*10 12*8 15*15 20*20	2*4 3*5 4*10 6*6 6*10	7*15 9*9 15*15 25*25	2*4 3*5 4*10 30*10	2*4 3*5 4*10 6*15 7*15	8*15 10*13 12*25 15*20 15*30	1 2 3 4	5 6-9 10 12	3*3 4*4 6*6 7*15 10*10		
MGA	Abrasive Ceramic	8	2*2 3*3 4*4 5*5 6*6 7*7 8*8	9*9 10*10 12*8 13*13 15*15 20*20 30*30	3*3 4*10 5*4 6*6 6*10 7*7 8*10 10*8	10*10 10*15 10*20 13*20 15*15 20*20 30*30	2*4 4*10 6*15	2*4 3*5 4*10 5*10 6*10	7*15 10*10 10*20 12*25 15*25	1 2 3 4 5	6-9 10 12 15 25	3*3 4*4 6*6 7*15 10*10		

Also available : angle cut tristar, cone, pyramid, ellipse, star, diamond, wedge...

Main items codification :

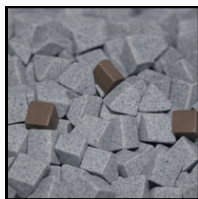
Most frequent shapes :

- ACC : angle cut cylinder
- SCC : straight cut cylinder
- ACT : angle cut triangle
- SCT : straight cut triangle

Most frequent composition :

Ceramic :
CCA : very abrasive
MGA : abrasive
FGA : fine

Porcelain :
P : hard-soft
FP : hard
FPR : very hard



Chips example : ACC MGA 7*15 : angle cut cylinder abrasive ceramic dia.7 length.15

